

REC REPAIR M-337

Epoxy repair mortar

PRODUCT

Rec Repair M-337 is a three components fast-setting, shrinkage-free epoxy mortar. It is mainly used for its high bonding power and mechanical strength.

Rec Repair M-337 adheres to all building materials: iron, concrete, bricks,...

It has a high chemical resistance to: Petroleum, oil, grease, acids, alkalis, solvents and salty water.

SCOPE OF USE

Rec Repair M-337 is used up to a thickness of 50mm in the following fields:

- Patching and repair: concrete surface patching for walls and floors, pile cap repairing.
- Chemical proof and anti-acid treatment: floor screed.

CHARACTERISTICS

Composition	3 components Resin, Hardener, Siliceous fillers	
Density	2.05 ± 0.05 kg/l	
Pot life	60 mins. at 25°C	
Setting time	12 hrs. at 25°C	

*COMPRESSIVE STRENGTH (N/mm²) – ASTM C 579

Age	Result at 25°C	Result at 35°C
1 day	50	70
3 days	85	90
7 days	90	95

*Values subject to a variation of ± 10%

*FLEXURAL STRENGTH (N/mm²) – ASTM C 580

Age	Result at 25°C	Result at 35°C
7 days	28	30

*Values subject to a variation of ± 10%

APPLICABLE STANDARDS

BS 6319 Part 2
ASTM C-642-97
ASTM C 579
ASTM C 580

INSTRUCTIONS FOR USE

SURFACE PREPARATION

The substrate should be dry, free from dust, greasy matters or paint.

If necessary, brush, grind or sandblast the substrate.

PRODUCT PREPARATION

The product is already delivered in the recommended mixing proportions.

Mix the resin and the hardener manually or with a mechanical low-speed mixer (speed < 300 rpm) until a homogeneous mix is obtained.

To obtain the epoxy mortar, add the filler (3rd component) to the mixture while mixing thoroughly until a homogeneous paste is obtained.

PRODUCT APPLICATION

Patching mortar: Apply the mortar on the surface with a spatula or a trowel. Smoothen the surface.

Repair: Apply the mortar with a trowel or by other means on the wall or on the floor.

Level it and smoothen it with a trowel or a float. The setting will occur within few hours and its chemical resistance will be fully obtained within 7 to 14 days.

For a thick floor screed, coarse sand should be used as filler. Avoid using calcareous aggregates which would not be acid-resistant.

After usage, clean tools with Rec Repair M-337 thinner. Ideal application temperature is between + 5°C and + 35°C.

STORAGE

12 months after manufacturing date in original and non-open packaging, under cover, in dry condition, away from humidity, protected from extreme temperatures and direct sunlight.

SAFETY PRECAUTIONS

Application should be done in a ventilated area away from any heat source. Wear protective gear for hands and eyes and avoid breathing of vapor. If mixed resin comes into contact with the skin, it should be promptly removed before hardening, followed by thoroughly washing the skin with soap and water. In case of heavy vapor inhalation, place affected person in an open-air area. In case of contact with eyes, wash thoroughly with clean water. If swallowed, do not induce vomiting. In all cases, seek medical attention. In case of fire, use CO2 foam to extinguish. Tightly seal containers when not in use, store them away from heat and carefully dispose empty ones.



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DISCLAIMER

While the company guarantees its products against defective materials, the use and application of these products are made without guarantee since the conditions of their application are beyond its control. It is recommended to verify with the company that the product is suitable for the intended use, and that this Data Sheet version is the latest one. The company may modify it without prior notice. Technical characteristics are listed for guidance only. For more information, please contact the company's office in your location.

NOTE

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