

REC GROUT 737

Non shrink structural grout

PRODUCT

Rec Grout 737 is a ready- to-use grout made of selected aggregates, special cement and additives. It can be used where high compressive strength is required. Rec Grout 737 is specially formulated to produce a shrinkage compensating grout with excellent adhesion.

SCOPE OF USE

- Filling of shutter tie rod hole openings
- Bridge bearing applications
- Concrete jacketing for slabs, columns, beams and footings
- Reblocking/ Restumping /Void filling Applications
- Closing or Filling around pipes in water tanks / swimming pools.
- Pile head repair.

ADVANTAGES

- Non-shrinking
- High strength
- Easy to apply
- Resistant to sea water and sulfates
- Liquid or plastic consistency
- Excellent shock & vibration resistance
- Pumpability properties

CHARACTERISTICS

Appearance	Grey powder
Grain size	0 to 4 mm
Free from chlorides and metallic particles	
pH	12
Conrep.301 GA complies with BS 6920 Part 2.6: 2000	test for compatibility with potable water.
VOC and formaldehyde content ISO/FDIS 11890-2/GC-MS	None (<10µg/l)

APPLICABLE STANDARDS

BS 6920 Part 2.6: 2000
BS 1881: Part 122
BS 6319: PART 3: 1983
BS 6319: PART 7: 1985
ASTM C 1202
BS EN 12190
ASTM C348
ASTM C 1107

*COMPRESSIVE STRENGTH

AGE	1 days	7 days	28 days
COMPRESSIVE STRENGTH (N/mm ²) – BS EN 12190 at 22°C ± 1 Fluid consistency ⁽ⁱ⁾	20	40	60

*FLEXURAL STRENGTH

AGE	28 days
FLEXURAL STRENGTH (N/mm ²) – BS EN 196-1 at 22°C ± 1 Fluid consistency ⁽ⁱ⁾	6

*The higher the curing temperature, the higher will be the strength at 24 hours. (i) results obtained with 3 liters water / 25 kg bag.

*Properties listed above are only based on controlled laboratory samples and tests: Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions. The mechanical characteristics will be higher if the weber.tec 301 is mixed at plastic consistency. In this case, the compressive strength can exceed 80 N/mm² at 28 days.

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INSTRUCTIONS FOR USE

SUBSTRATE PREPARATION

Rec Grout 737 may be applied on sound concrete, masonry, rock or similar materials.

Remove damaged concrete and laitance by chipping with a pick or cold-chiselling to get a rough surface. The surface must also be free from any trace of grease or oil. Saturate the surface with water by copiously spraying just before application, and if possible, 6 hours before application as well.

PRODUCT PREPARATION

The grout is obtained by mixing Rec Grout 737 with clean water. The amount of water used depends on the workability required.

Add the powder to the water and mix for 3 minutes.

To ensure a homogeneous and uniform mix, an electric mixer must be used.

Do not mix with other hydraulic binders

. The use of additives is prohibited.

Mixing

	webertec 301	WATER (l)	VOLUME IN PLACE
Plastic consistency	25 Kg	2.25 to 2.75 L	approx.12.5 lit
Fluid consistency	25 Kg	2.75 to 3.25 L	approx.13 lit.

(l): Double quantity of water is required for 50 Kg package

For Jacketing/Repair:

Rec Grout 737 can be used for thickness up to 10 cm. Existent surface needs to be roughened and cleaned. Ensure dampening the surface with water before the application. Ideal application temperature is between +5 °C

and 35 °C. For Shoring/Soil Nailing Applications:

Rec Grout 737 can be used for grouting the inclined holes in shoring applications.

Hole diameter must not exceed 20 cm, depth of hole will be determined by structure engineer.

Rec Grout 737 is high fluid and non-shrink properties ensure excellent anchoring/friction with soil/rocks.

If the application temperature is higher than 35°C, make sure to use cool water to keep the mixed grout temperature below 30°C.

For Pile Head Repair

Rec Grout 737 can be used for a thickness around 30 mm.

CURING

Protect the work against rapid drying from wind, sun and excessive heat by using a curing compound like Rec Cure E -4 or by covering with properly secured plastic sheeting.

STORAGE

12 months after manufacturing date in original and non-open packaging, under cover, in dry condition, away from humidity, protected from extreme temperatures and direct sunlight.

SAFETY PRECAUTIONS

The product contains cement powders which, when mixed with water, release alkalis that could be harmful to the skin. It is preferable that the application be done in a ventilated area, and to wear protective gear for hands, eyes and respiratory system and to avoid breathing of the dust. Splashes on the skin should be washed away by cleaning with soap and water. In case of contact with eyes, wash thoroughly with clean water. If swallowed, do not induce vomiting, in both cases seek medical attention. The product is non-flammable.

DISCLAIMER

While the company guarantees its products against defective materials, the use and application of these products are made without guarantee since the conditions of their application are beyond its control. It is recommended to verify with the company that the product is suitable for the intended use, and that this Data Sheet version is the latest one. The company may modify it without prior notice. Technical characteristics are listed for guidance only. For more information, please contact the company's office in your location.

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